



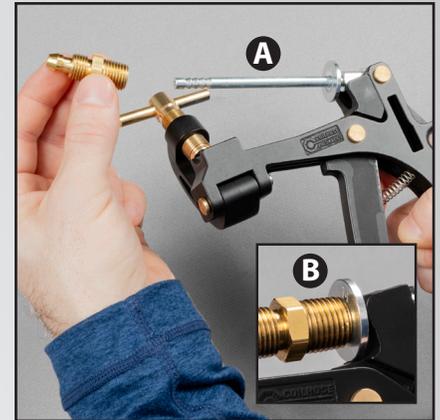
## Step 1 Cut off damaged hose

Locate the leak in your Flexeel<sup>®</sup> hose and use the tubing cutter tool to cut off the damaged section. Make sure your cut is square for a strong seal.



## Step 2 Remove strain relief and fitting

Use two wrenches to separate the brass fitting from the strain relief. Put the strain relief back on the good section of air hose.



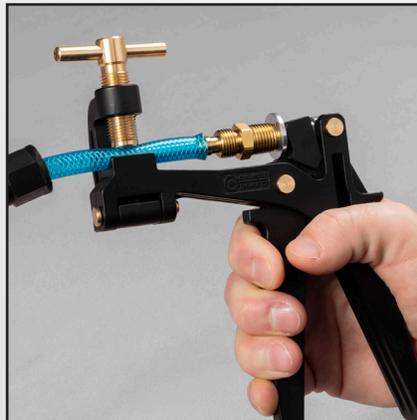
## Step 3 Install arbor and brass fitting

Install the appropriate sized arbor (A) on the tool. Slide the brass fitting onto the arbor, pushing it against the pressure plate (B).



## Step 4 Clamp hose in nest

Slide the hose onto the arbor, seating it on the brass fitting. Dip hose end in a water-based lubricant. Align the hose in the nest, swing over the top of the tool and clamp the hose in place.



## Step 5 Squeeze tool handle

Squeeze the tool handle twice. Inspect to see that the hose is over the barbs and has properly seated itself against the body of the fitting.



## Step 6 Reconnect strain relief

Slide the strain relief back up and screw it onto the brass fitting. Once tight, give a little pull to untwist the hose on the fitting and you are ready to go.